(19) World Intellectual Property Organization International Bureau



- 1 19 1 1 D CONTROL IN COLUMN COMMA COMMA COLUMN COMMA COMMA COMMA COMMA COMMA COMMA COMMA COLUMN COLUMN COLUM

(43) International Publication Date 16 June 2005 (16.06.2005)

PCT

(10) International Publication Number WO 2005/055256 A1

(51) International Patent Classification⁷: B21D 26/14

H01F 41/02.

(21) International Application Number:

PCT/AU2004/001680

(22) International Filing Date: 2 December 2004 (02.12.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2003906659

2 December 2003 (02.12.2003) AU

- (71) Applicants (for all designated States except US): ADE-LAIDE RESEARCH & INNOVATION PTY LTD [AU/AU]; Level 11, 10 Pulteney Street, Adelaide, S.A. 5000 (AU). GLASSY METAL TECHNOLOGIES LIM-ITED [AU/AU]; HLB Mann Judd Stephens, 82 Fullarton Road, Norwood, S.A. 5067 (AU).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): GAYLER, JOHN [AU/AU]; 82 Fullarton Road, Norwood, SA 5067 (AU). RYBAK, Tad [AU/AU]; 82 Fullarton Road, orwood, SA 5067 (AU). KLOEDEN, Steven [AU/AU]; 82 Fullarton Road, Norwood, S.A. 5067 (AU). ERTUGRUL, Nesimi [AU/AU]; 22 Junction Road, Paradise S.A. 5075 (AU).

SOONG, Wen, Liang [AU/AU]; 13 Elijah Court, Greenwith 5125 (AU).

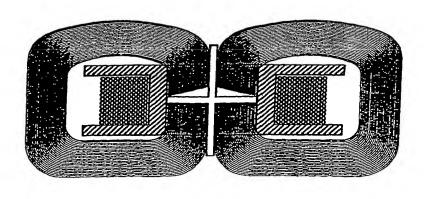
- (74) Agent: MADDERNS; Level 1, 64 Hindmarsh Square, Adelaide, S.A. 5000 (AU).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: METHOD OF FORMING AND TESTING THE FORMATION OF AMORPHOUS METAL OBJECTS



(57) Abstract: A method of forming a portion of magnetic core from a plurality of magnetic ribbons using a former having an electrically conductive coil located about the former has following steps: locating an end of a stack of magnetic ribbon material substantially within the opening of the coil, locating the free end of said stack opposite the first end within the opening of the coil and then applying electric energy to said coil so as to produce a force that draws the ends of said magnetic ribbon towards each other to form the core. Also is disclosed a method for testing for the completion

of the assembly of a magnetic core consisting of one or more magnetic ribbons comprising the steps of: measuring one or more electromagnetic characteristics including instantaneous value of the core current and voltage during the process of forming and comparing the said characteristics with a predetermined value.